



ZONE		REV	DESCRIPTION	DATE	APPROVED
1			CORRECTED SHEET NUMBER	01/11/06	

ITEM	QTY.	DESCRIPTION	LENGTH	PART NO.
1	1	REAR FRAME		2F-500-01
2	1	STIFFENER, GOAL FACE		2F-500-02
3	4	MOUNT, REAR FRAME		2F-500-03
4	1	RAMP MOUNT, LOWER		2F-500-04
5	1	RAMP MOUNT, UPPER		2F-500-05
6	2	MOUNT, GOAL FACE		2F-500-06
7	2	RAMP STIFFENER, SHORT		2F-500-07
8	1	CROSSBRACE, REAR		2F-500-08
9	1	FRAME, LEFT SIDE, FRONT		2F-500-09
10	1	FRAME, RIGHT SIDE, FRONT		2F-500-10
11	1	FRAME, RIGHT SIDE, LOWER		2F-500-11
12	1	FRAME, LEFT SIDE, LOWER		2F-500-12
13	1	FRAME, RIGHT SIDE, REAR		2F-500-13
14	2	SPACER, FRONT		2F-500-14
15	1	FRAME, LEFT SIDE, REAR		2F-500-15
16	2	RAMP STIFFENER, LONG		2F-500-16
42	31	NUT, NYLOK 1/4-20		-
50	31	SCREW, PANHEAD 1/4-20x3/4"		-
51	8	BUSHING, SLIDE FASTENER		-
52	8	SPACER, SLIDE FASTENER		-
53	8	SCREW, PANHEAD 8-32x3/4"		-
54	8	WASHER, SPLITLOCK #8		-
55	8	NUT, JAMB #8		-

1 PER FIELD		JR	01/06	TITLE		MATERIAL	
REV	FROM	BY	DATE	2006 CENTER GOAL		AS NOTED	
UNLESS OTHERWISE SPECIFIED				200 Bedford Street, Manchester, N.H. 03101			
TOLERANCE PERPENDICULAR WITHIN				(603) 666-3906 ♦ FAX (603) 666-3907			
INCHES PARALLEL				FABRICATION AND ASSEMBLY			
FRAC. 1/2	1/64	FLAT OR STRAIGHT	CONCENTRIC T.I.R.	DRAWN BY	DATE	SCALE	CHECKED
.00	1/16	RADI	1/2	JRR	12/12/05	NONE	
.000	1/32	HOLES	1/2	SIZE	D	No. 2F-500	
.0000	1/64	FSCM					